

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 5/3/2007 11:37:28 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL

Job Number: 32190

Part Number: D35211

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21209F115

HELI COIL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
HELI COIL M104537 10x
batch: m104194 30x MS 07/05/28

7.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE MS 07/05/28

8.0

QC8

SECOND CHECK



Comment: SECOND CHECK BE 07-05-28

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 57115

[Handwritten signature] 36

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

[Handwritten signature] 36

Job Completion



C207/06/04

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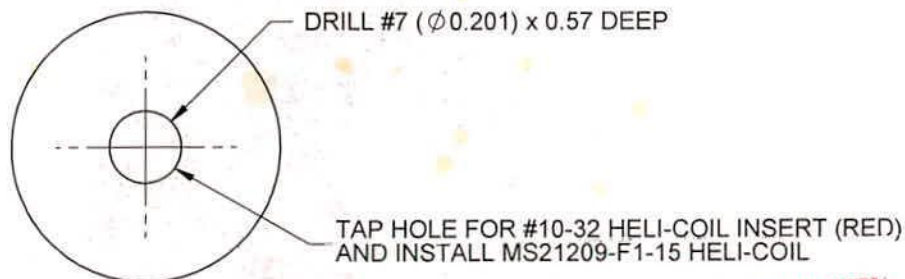
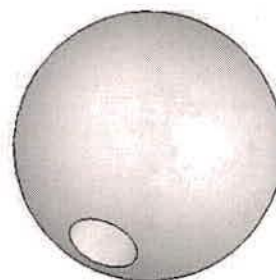
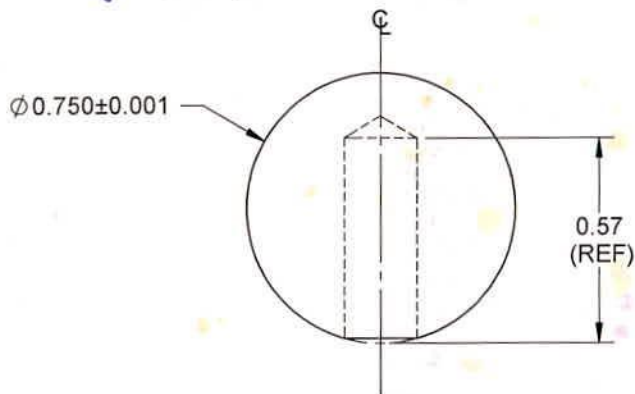
PRELIMINARY ISSUE

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3521	REV. A SHEET 1 OF 1
DATE 07.01.10	TITLE BALL		SCALE 2:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	

UNDER REVIEW

07.05.04 (D)

bug not released



D3521-1 BALL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32190

NOTES:

- 1) MATERIAL: BRASS $\phi 0.75$ BALL (CAN MAKE FROM McMASTER-CARR P/N 9617K47)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS 0.005 TO 0.015
- 6) PART IS SYMMETRIC ABOUT ϕ

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APR 20 1960
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